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**PATENT APPLICATION
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**IMAGING MEDIA CARTRIDGE HAVING
A RESERVE CHAMBER**

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IMAGING MEDIA CARTRIDGE HAVING A RESERVE CHAMBER

FIELD OF THE INVENTION

The invention claimed and disclosed herein pertains to cartridges for containing imaging media (such as ink and toner) used by imaging apparatus to generate an image.

BACKGROUND OF THE INVENTION

The present invention pertains to what is commonly known as "printer cartridges". These cartridges may better be termed "imaging media cartridges" since they are configured to contain an imaging media, such as an ink or a toner. In order to facilitate handling of the imaging media by a user of the imaging apparatus, the imaging media is commonly provided within a container (a "cartridge") that is configured to be installed in, and removed from, the imaging apparatus. The cartridge is typically designed to prevent leakage of the imaging media from the cartridge when the cartridge is handled by a user or installed in the device, but is also designed to allow the imaging apparatus to selectively remove the imaging media from the cartridge during an imaging process.

18 By "imaging apparatus" we mean any apparatus configured to use imaging media
19 to generate an image on sheet media, such as on paper or a transparency. Examples of
20 imaging apparatus include (without limitation) printers, photocopies, facsimile machines,
21 plotters, and combinations thereof (i.e., imaging apparatus commonly known as "all-in-
22 one" imaging apparatus or "multifunction peripherals"). Example of imaging processes
23 that can be used by imaging apparatus include electrophotographic imaging, including
24 laser printing, and ink printing, including ink jet printing. Two primary types of imaging
25 media are provided to imaging apparatus via a cartridge. These primary types of
26 imaging media include wet ink and dry toner. Dry toner ("toner") is commonly provided
27 as powdered carbon black or very small particles of plastic (as in the case of non-black
28 toners).

When the imaging media within a cartridge becomes depleted, the user typically replaces the spent cartridge with a replacement cartridge that contains additional imaging media. The user may not always have a replacement cartridge on hand, or the replacement cartridge may not be easily accessible. Accordingly, a user may be put in the position of not being able to complete an imaging job due to a lack of imaging media.

Some imaging apparatus are provided with imaging media quantity detectors which allow a user to have advance notice of a low imaging media condition, and thus

1 take appropriate steps to secure a replacement cartridge. For example, the imaging
2 media quantity detector can be a level detector to detect a level of toner or ink in an
3 imaging cartridge. However, such quantity detectors are not found in all imaging
4 apparatus, and typically are not included in relatively inexpensive imaging apparatus.
5 Further, such imaging media quantity detectors are not always accurate. Another prior
6 art method for detecting impending depletion of imaging media in a cartridge is using a
7 so-called "pixel counter". The pixel counter essentially comprises an algorithm which is
8 executed by a processor in the imaging apparatus and which calculates (estimates) the
9 usage of imaging media based on the number of pixels imaged by the imaging
10 apparatus since the time the current imaging media cartridge was installed. However,
11 such pixel counters are not always accurate, with obvious undesirable consequences
12 (specifically, the imaging media in the cartridge becomes exhausted before the pixel
13 counter indicates it should be exhausted).

14 With respect to certain dry toner cartridges, a user may notice fading of the image
15 on imaged sheets of media, indicating a pending toner depletion condition. In the
16 absence of an accurate imaging media quantity detector, this fading will most likely be
17 the first indication that the user receives indicating a pending toner exhaustion condition.
18 In certain instances the user may be able to extend the life of the toner cartridge by
19 rocking it back-and-forth a number of times to redistribute the remaining toner within the
20 cartridge. This may allow approximately 30 to 40 additional pages to be imaged using
21 the toner cartridge before the cartridge is depleted of toner. In some cases this will
22 provide the user with sufficient additional imaging capacity to allow the user time obtain
23 a replacement cartridge, and more specifically, to allow the user to complete the current
24 imaging job before replacing the cartridge. However, toner cartridges are now more
25 commonly designed as "no-shake" cartridges, which incorporate baffles and/or an
26 agitator within the toner cartridge to more evenly distribute toner within the cartridge, and
27 thus reduce the fading which is manifested before depletion of the toner in earlier
28 cartridge designs. Such "no-shake" cartridges only provide a user with approximately 5
29 to 10 pages of remaining imaging capacity after the first signs of toner depletion appear.
30 In this case it will frequently occur that a user will not be able to complete a printing job
31 without replacing the cartridge. If a replacement cartridge is not readily at-hand, then the
32 user will need to interrupt the imaging job and continue it later once a replacement
33 cartridge has been installed in the imaging apparatus.

34 When the imaging media cartridge contains liquid ink, and in the absence of an
35 accurate imaging media quantity detector, the first indication the user may receive that

1 the cartridge is in need of replacement is when the ink is exhausted from the cartridge.
2 Thus, unlike the situation with toner cartridges, with ink cartridges the user must interrupt
3 an imaging job upon the first indication of cartridge depletion, unless a replacement
4 cartridge is readily at-hand.

5 What is needed then is a way to reduce the effects which result from depletion of
6 prior art imaging media cartridges.

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9 SUMMARY OF THE INVENTION

10 An imaging media cartridge for use in an imaging apparatus includes a first
11 imaging media reservoir chamber and a second imaging media reservoir chamber. A
12 removable barrier is disposed between the first chamber and the second chamber. By
13 removing the barrier, a reserve of imaging media can be provided from the second
14 chamber to the first chamber. In one embodiment the imaging media cartridge is a
15 toner cartridge. In another embodiment the imaging media cartridge is a liquid ink
16 cartridge.

17

18 These and other aspects and embodiments of the present invention will now be
19 described in detail with reference to the accompanying drawings, wherein:

20

21 DESCRIPTION OF THE DRAWINGS

22 Fig. 1 is a front elevation schematic depicting an imaging apparatus using a toner
23 cartridge.

24 Fig. 2 is a side elevation view depicting a toner cartridge having a reserve supply
25 of toner.

26 Fig. 3 is a side elevation detail diagram depicting a segment of the toner cartridge
27 of Fig. 2.

28 Fig. 4 is an isometric view of a portion of the toner cartridge of Fig. 2.

29 Fig. 5 is a side elevation detail diagram depicting a variation of a segment of the
30 toner cartridge of Fig. 2.

31 Fig. 6 is a side elevation detail diagram depicting another variation of a segment
32 of the toner cartridge of Fig. 2.

33 Fig. 7 an isometric view of a portion of a toner cartridge incorporating the
34 variation depicted in Fig. 5.

1 Fig. 8 is an isometric diagram depicting an imaging apparatus using an ink
2 cartridge.

3 Fig. 9 is an isometric diagram depicting an ink cartridge in accordance with the
4 present invention.

5 Fig. 10 is a front elevation sectional diagram of the ink cartridge depicted in
6 Fig. 9.

7 Fig. 11 is a front elevation detail diagram of the ink cartridge depicted in Fig. 10.

8 Fig. 12 is a front elevation, sectional view depicting another ink cartridge in
9 accordance with the present invention.

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12 DETAILED DESCRIPTION OF THE INVENTION

13 The present invention pertains to imaging media cartridges for use in imaging
14 apparatus. We have described above what we mean by the terms "imaging apparatus",
15 "imaging media", and "imaging media cartridge", which will be used in the following
16 description of the present invention. The present invention addresses the problems
17 associated with prior art imaging media cartridges (as described above) by providing,
18 within the imaging media cartridge, an auxiliary (or reserve) reservoir of imaging media.
19 This auxiliary reservoir of imaging media can be accessed by a user once the user
20 becomes aware that the primary reservoir of imaging media is about to become
21 depleted. In this way the useful life of the cartridge can be extended, allowing the user
22 an opportunity to complete any in-progress imaging jobs, and further providing the user
23 a limited period of time during which the user can secure a replacement cartridge. The
24 present invention is particularly useful for imaging media cartridges such as toner
25 cartridges (for use in laser imaging apparatus) and wet ink cartridges (for use in ink jet
26 imaging apparatus).

27 We will now describe specific examples of the present invention with respect to
28 the accompanying drawings. However, it is understood that the drawings depict only
29 examples of the invention, and should therefore not be understood as limiting the scope
30 of the invention, which is described below and set forth in the claims.

31 Turning to Fig. 1, an imaging apparatus 10 is depicted in a front elevation
32 diagram. The imaging apparatus 10 is depicted in a simplified manner and is shown
33 primarily for purposes of setting forth the environment in which imaging media cartridges
34 of the present invention are used. The imaging apparatus 10 can be an
35 electrophotographic imaging apparatus (such as a laser printer or a laser copier) which

1 moves sheet media 14 along a media path 16 using powered rollers 18. As the sheet
2 media is moved past the imaging unit 12, an imaging media, such as a toner, is
3 deposited from the imaging media cartridge (“cartridge”) 100 onto the sheet media. The
4 deposition of imaging media from the cartridge 100 onto the sheet media can be direct,
5 or it can be indirect through the use of an intermediate transfer unit, such as a transfer
6 belt or a transfer drum. The imaged sheet media is then deposited in the output tray 20.
7 In the configuration depicted, the cartridge 100 can be removed from the imaging unit 12
8 by moving the cartridge out of the plane of the sheet on which the figure is drawn.

9 For purposes of the following discussion, let us assume that the imaging
10 apparatus 10 is a laser imaging apparatus, and the cartridge 100 is a toner cartridge.
11 (We will later describe an embodiment of the present invention wherein the cartridge is a
12 wet ink cartridge.) Turning to Fig. 2, a side elevation sectional view of the toner cartridge
13 100 of Fig. 1 is shown in detail. The cartridge 100 has a body 102, which is typically
14 fabricated from one or more plastic components and which supports other components
15 within the cartridge, and also defines imaging media chambers. Specifically, the
16 cartridge 100 includes a first, or primary, imaging media reservoir chamber 110. The
17 primary chamber 110 is used to contain the bulk of the imaging media which will be
18 dispensed from the cartridge and used by the imaging apparatus (10, Fig. 1). The
19 primary chamber 110 is filled with imaging media (at a manufacturing location, for
20 example) through a fill hole, which is then plugged with a fill plug 116. The cartridge 100
21 further includes an imaging media (toner) distribution device 104, which is shown here
22 as an optical photoconductor, or “OPC”. The OPC 104 is used to extract imaging media
23 (toner) from the cartridge 100 so that it can be applied to sheet media, as will be
24 explained more fully below. Located between the primary chamber 110 and the OPC
25 104 is a distribution chamber 124. A first removable barrier 136 is disposed in a
26 passageway 137 defined between the primary chamber 110 and the distribution
27 chamber 124.

28 Turning briefly to Fig. 4, a partial isometric diagram of the toner cartridge 100 of
29 Fig. 2 is shown. Pull-tab 142 is attached to the removable barrier 136, which can be a
30 flexible strip of tape. When a user pulls the tab 142 in direction “C”, the removable
31 barrier 136 is pulled out of the cartridge 100. Returning to Fig. 2, it can be seen that by
32 removing the removable barrier 136, imaging media (toner) can flow from the primary
33 reservoir chamber 110 into the distribution chamber 124. Once in the distribution
34 chamber 124, toner can flow into the outlet channel 126 where it contacts the OPC 104.
35 Seals 128 prevent the toner from flowing out of the distribution chamber. A moveable

1 cover 106 protects the OPC 104 when the cartridge 100 is removed from an imaging
2 apparatus, but when the cartridge 100 is installed in an imaging apparatus, the cover
3 106 moves in direction "Q" to uncover the OPC 104. When the OPC is uncovered, it can
4 be electrographically exposed using a pulsed laser or light emitting diodes (not shown).
5 As the OPC rotates in direction "R", the exposed portions of the OPC will move to the
6 outlet channel 126, where toner will be attracted to, and adhere to, the exposed areas of
7 the OPC 104. In this way toner is extracted from the distribution chamber 124 of the
8 cartridge 100. The cartridge 100 also includes a cleaning station which includes a waste
9 chamber 120, a doctor blade 130 for scraping residual toner off of the OPC (i.e., toner
10 which has not been transferred from the OPC to sheet media or to an intermediate
11 transfer media). Seals 132 prevent toner in the waste chamber 120 from migrating out
12 of the waste chamber.

13 The cartridge 100 of Fig. 2 further includes a second imaging media reservoir
14 chamber 112, which we will call the "reserve chamber" or "auxiliary media chamber".
15 The reserve chamber 112 is configured to contain a smaller portion of imaging media
16 than is initially contained in the primary reservoir chamber 110. The reserve chamber
17 112 is filled with imaging media (at a manufacturing location, for example) through a fill
18 hole, which is then plugged with a fill plug 118. The reserve chamber 112 is located
19 proximate the distribution chamber 124, and is isolated from the distribution chamber by
20 a second removable barrier 134. Fig. 3 depicts a detail of the area between the reserve
21 chamber 112 and the distribution chamber 124, showing how the removable barrier 134
22 can be positioned in the passageway 135 which connects the chambers 112 and 124.
23 Preferably, the removable barrier fits within slots 144 formed in the body 102 of the
24 cartridge 100 so that toner will not migrate from the reserve chamber 112 into the
25 distribution chamber 124 while the removable barrier 134 is in place. Turning briefly to
26 Fig. 4, a second pull-tab 140 is attached to the second removable barrier 134, which can
27 also be a strip of flexible tape. When a user pulls the tab 140 in direction "B", the
28 removable barrier 134 is pulled out of the cartridge 100. Returning to Fig. 2, it can be
29 seen that by removing the second removable barrier 134, imaging media (toner) can
30 flow from the second reservoir chamber 112 (the reserve chamber) into the distribution
31 chamber 124. Accordingly, when a user first notices toner fade on the imaged sheet
32 media (indicating pending depletion of toner from the distribution chamber 124, as well
33 as from the primary chamber 110), then the user can remove the cartridge 100 from the
34 imaging apparatus to access the pull-tab 140 (Fig. 4). The user can then pull the second
35 tape strip 134 out of the cartridge body 102 using tab 140, thereby providing a reserve of

1 toner to the distribution chamber 124. The cartridge 100 can then be reinstalled in the
2 imaging apparatus, and the user can continue to generate images using the cartridge
3 100. Preferably, the volume of the reserve chamber 124 is about ten percent or less of
4 the volume of the primary chamber 110. This will provide the user with sufficient
5 imaging media to complete most imaging jobs currently being processed, and will also
6 provide the user with a period of time during which the user can secure a replacement
7 cartridge.

8 It is understood that the primary chamber 110 and the reserve (or "auxiliary")
9 chamber 112 are distinguished from the distribution chamber 124 in that the primary and
10 reserve chambers are configured to be filled with toner at the point of manufacture,
11 whereas the distribution chamber is only filled with toner when the user places the toner
12 cartridge in service.

13 Turning to Fig. 5, a variation on the configuration depicted in Fig. 3 is shown. Fig.
14 5 depicts a detail of the area of a cartridge 100A between the reserve chamber 112 and
15 the distribution chamber 124, similar to the depiction shown in Fig. 3. However, whereas
16 the second removable barrier 134 of Fig. 3 was in the form of a strip of flexible tape (see
17 also Fig. 4), in Fig. 5 the removable barrier 134A comprises a rigid member positioned
18 within slots 144 and 144A which are formed in the body 102A of the cartridge 100A. In a
19 first position (indicated by the solid lines representing barrier 134A), the right edge of the
20 barrier 134A only partially fills the right slot 144A. In a second position, (indicated by the
21 dashed lines representing barrier 134A), the right edge of the barrier 134A has moved in
22 direction "D" to substantially fill the right slot 144A. In this position, the left edge of the
23 barrier 134A will move out of the left slot 144, and the reserve quantity of toner will be
24 free to migrate from the reserve chamber 112 into the distribution chamber 124. Turning
25 to Fig. 7, a partial isometric diagram of the toner cartridge 100A of Fig. 5 is depicted. A
26 thumb-switch 140A, which is connected to the removable barrier 134A of Fig. 5, is
27 positioned on the outer surface of the cartridge body 102A. By moving the thumb-switch
28 140A in direction "D", the removable barrier 134A (Fig. 5) moves in direction "D" (as
29 indicated in Fig. 5), allowing the reserve quantity of toner to move into the distribution
30 chamber (124, Fig. 5). The thumb-switch 140A (Fig. 7), or the removable barrier 134A
31 (Fig. 5) can be lightly secured to the body 102A of the cartridge 100A so that a certain
32 amount of force is required to move the thumb-switch in direction "D", thus reducing the
33 likelihood of premature deployment of the thumb-switch 140A.

34 Turning now to Fig. 6, a second variation of a toner cartridge 200 in accordance
35 with the present invention is depicted in a simplified side elevation view. Certain

1 components of the toner cartridge 200 are not shown for the sake of simplicity, but it will
2 be understood that the cartridge 200 can contain an OPC similar to OPC 104 of Fig. 2,
3 as well as a cleaning station (waste chamber 120, doctor blade 130, seals 132, etc.,
4 Fig. 2). Toner cartridge 200 (Fig. 6) differs from toner cartridge 100 (Fig. 2) in the
5 following primary aspect. In toner cartridge 100, the reserve chamber 112 (the second
6 imaging media reservoir chamber) is configured to release the reserve supply of toner
7 into the distribution chamber 124 when the second barrier 134 is removed, whereas in
8 toner cartridge 200 the reserve chamber 212 (the second imaging media reservoir
9 chamber) is configured to release the reserve supply of toner into the primary reservoir
10 chamber 210 (the “first imaging media reservoir chamber”) when the second removable
11 barrier 234 is removed from the position depicted in Fig. 6.

12 More specifically, toner cartridge 200 of Fig. 6 includes cartridge body 202, which
13 defines a first, or primary, imaging media (toner) reservoir chamber 210. Primary
14 chamber 210 can be filled with toner via a fill hole, which is then plugged with plug 216.
15 The cartridge body 202 further defines a second imaging media reservoir chamber 212
16 (the reserve chamber) which can be placed in communication with primary chamber 210
17 via passageway 235. The reserve chamber 212 can also be filled with toner via a fill
18 hole, which is thereafter plugged with plug 218. As depicted, the cartridge body 202 also
19 defines a distribution chamber 224, which is not initially filled with imaging media, and
20 which includes an outlet channel 226. Passageway 237 allows imaging media (toner) to
21 move from the primary reservoir chamber 210 into the distribution chamber 224. The
22 outlet channel 226 allows imaging media to contact a distribution device (not shown),
23 such as an optical photoconductor (OPC) similar to OPC 104 of Fig. 2. A first removable
24 barrier 236 (such as the flexible tape strip 136 of Figs. 2 and 4) is disposed within the
25 passageway 237 to isolate the toner in the primary chamber 210 from the distribution
26 chamber 224 until a user places the cartridge in service. Likewise, a second removable
27 barrier 234 (such as the flexible tape strip 134 of Figs. 2 and 4) is disposed within the
28 passageway 235 to isolate the toner in the reserve reservoir chamber 212 from the
29 primary chamber 210.

30 When a user detects that the supply of toner from the primary chamber 210 is
31 nearing depletion (as for example, by fading on imaged sheet media), then the user can
32 remove the cartridge 200 from the imaging apparatus, and can remove the second
33 removable barrier 234, thereby allowing the reserve supply of toner from the reserve
34 chamber 212 to move into the primary chamber 210, and from there to the distribution
35 chamber 224.

1 It is understood that the toner cartridges 100, 100A, and 200 of Figs. 2 through 7
2 are exemplary only, and that other toner cartridges within the scope of the present
3 invention can also be provided. For example, the removable barriers 134 and 234,
4 which temporarily isolate the reserve chambers (respectively, chambers 112 and 212)
5 can be a hinged “door” that can be operated via a lever placed on the outer surface of
6 the cartridge (similar to the thumb-switch 140A of Fig. 7). Further, the imaging media
7 cartridge does not necessarily include a distribution device (OPC 104, Fig. 2), in which
8 case the distribution chamber (124, Fig. 2, 224, Fig. 6) is not required. However, when
9 no distribution chamber is provided, then the cartridge preferably is arranged as depicted
10 in Fig. 6, such that the reserve chamber 212 is connected to (or communicates directly
11 with (or can be connected to)) the primary chamber 210. In another variation, the
12 cartridge can be a refillable cartridge. That is, cartridge 100 (Fig. 2) and cartridge 200
13 (Fig. 6) are depicted as being factory-sealed (via plugs 116 and 118 (Fig. 2) and plugs
14 216 and 218 (Fig. 6)) after toner has been initially provided to the primary chambers
15 (110, Fig. 2, and 210, Fig. 6) and the reserve chambers (112, Fig. 2, and 212, Fig. 6).
16 However, some cartridges are configured to be refilled from a separate bulk supply
17 container of imaging media so that the user does not need to recycle the cartridge after
18 the toner within the cartridge is depleted. In this case, after the user has depleted the
19 primary chamber, as well as the reserve chamber, the user can refill both the primary
20 and the reserve chambers from the separate bulk container. This allows a user to
21 complete an imaging job without having to stop to recharge the cartridge with imaging
22 media.

23 We will now describe an embodiment of the present invention wherein the
24 imaging media cartridge having a reserve supply of imaging media is an ink cartridge.
25 Turning to Fig. 8, a second type of imaging apparatus is depicted in a partial isometric
26 view. The imaging apparatus 50 of Fig. 8 is an ink-type imaging apparatus, and
27 specifically is depicted as being a four-color ink jet imaging apparatus. The imaging
28 apparatus 50 includes a main body 52, which supports a sheet media tray 58. Sheet
29 media “M” is moved past the sheet media tray 58 in direction “Y”. A cartridge cradle 54
30 supports a plurality of removable ink cartridges 300. Each ink cartridge contains wet ink
31 (“ink”) which can be used to generate an image on sheet media. The cartridge cradle 54
32 is configured to move along rail 56 in the “X” direction to thereby move the ink cartridges
33 300 past the sheet media “M”, allowing ink from the ink cartridges 300 to be deposited
34 on the sheet media “M” and thus form an image on the sheet media.

1 Turning to Fig. 9, an isometric diagram of one ink cartridge 300 of Fig. 8 is
2 depicted. The ink cartridge 300 has a cartridge body 302 and also supports a print head
3 304. The print head 304 may more broadly be termed a “media (or ink) distribution
4 device”, since its purpose is to distribute imaging media (ink) from the ink cartridge onto
5 sheet media. It is understood that the ink cartridge does not need to include the print
6 head 304, and that many ink cartridges are configured to be stationary within the
7 imaging apparatus (unlike the configuration depicted in Fig. 8). When the ink cartridge is
8 stationary, then a moveable print head is provided which includes a distribution
9 reservoir. In this case, the moveable print head moves periodically to the ink cartridge to
10 allow the distribution reservoir to be refilled from the ink cartridge. However, this
11 configuration suffers from the same prior art drawbacks as described above. That is, the
12 ink cartridge can become depleted with little or no advance warning to the user. The ink
13 cartridge 300 of Fig. 9 includes a first, or primary, imaging media reservoir chamber (not
14 shown in fig. 9), as well as a second, reserve, imaging media reservoir chamber (also
15 not shown in Fig. 9). A button 340 allows ink from the reserve chamber to be drained
16 into the primary chamber, as will be described in detail below.

17 Turning now to Fig. 10, a front elevation sectional view of the ink cartridge 300 of
18 Fig. 9 is depicted. The ink cartridge 300 includes an ink cartridge body 302, which can
19 be fabricated from injection molded plastic components. Positioned within the ink
20 cartridge body 302 is a first bladder 308 which defines a first (primary) imaging media
21 reservoir chamber 310. The primary chamber 310 is configured to contain liquid ink. A
22 membrane 318 is positioned within the lower portion of the first bladder 308, and allows
23 ink to pass from the primary reservoir 310 into a standpipe 316, which is in fluid
24 communication with the print head 304. As ink within the primary chamber 310 is drawn
25 out of the first bladder 308, and in the absence of an air vent, the bladder 308 will tend to
26 collapse under atmospheric pressure. In order to prevent the atmospheric pressure on
27 the bladder 308 from forcing ink from the bladder via the print head 304, a spring unit
28 322 tends to push the walls of the bladder outward, thus resisting the atmospheric
29 pressure on the outer surface of the bladder 308.

30 The ink cartridge 300 further includes a second bladder 306 which defines a
31 second (reserve) imaging media reservoir chamber 312. Disposed between openings in
32 the first bladder 308 and the second bladder 306 is a removable barrier 334. Turning to
33 Fig. 11, a detail diagram of the upper portion of the ink cartridge 300 is depicted. As can
34 be seen, the first bladder 308, which defines the primary chamber 310, includes an
35 opening 328. Likewise, the second bladder 306, which defines the reserve chamber

1 312, includes an opening 326. The removable barrier 334 is disposed between the
2 bladder openings 326 and 328. Seal 332 in the removable barrier 334 prevents ink from
3 flowing out of the reserve chamber 312, while seal 330 in the removable barrier 334
4 resists the intrusion of air into the primary chamber 310. The removable barrier 334 is
5 held in the position indicated by a compliant member 324, which can be made of
6 plastic. The compliant member 324 thus resists unintentional movement of the
7 removable barrier 334. The compliant member 324 has a buckling initiating crease 325,
8 such that when a user presses on the "button" 340 (i.e., the right end of removable
9 barrier 334) in direction E, the compliant member will buckle about the buckling crease
10 325, allowing the removable barrier 334 to move leftward (with respect to the orientation
11 shown in Fig. 11). When the removable barrier 334 moves leftward (as a result of a user
12 pressing on the "button" portion 340 of the removable barrier 334 in direction E), a port
13 320 in the removable barrier moves into a position between the openings 326 and 328 in
14 the respective second bladder 306 and the first bladder 308. When this occurs, ink from
15 the reserve chamber 312 can flow into the primary chamber 310. Accordingly, when a
16 user detects that the ink in the primary chamber 310 is depleted, or near depletion, the
17 user can press the "button" 340, causing the ink in the reserve chamber 312 to flow into
18 the primary chamber 310. This will provide the ink cartridge 300 with an auxiliary supply
19 of ink, which will provide the user an opportunity to complete an in-progress imaging job,
20 and/or provide the user a period of time in which to retrieve a replacement ink cartridge.

21 Turning now to Fig. 12, a side elevation sectional view of an alternate ink
22 cartridge 400 in accordance with the present invention is depicted. The primary
23 difference between the ink cartridge 400 of Fig. 12 and the ink cartridge 300 of Fig. 10 is
24 that the ink cartridge 300 includes bladders 306 and 308 which define the ink reservoir
25 chambers 312 and 310, whereas the ink cartridge 400 does not have a bladder, and the
26 ink reservoir chambers are defined by the body of the cartridge. More specifically, the
27 ink cartridge 400 has a body 402 which can be made from injection molded plastic or the
28 like. The ink cartridge body 402 defines a first, primary, imaging media reservoir
29 chamber 410, as well as a second, reserve, imaging media reservoir chamber 412. The
30 reserve chamber 412 is isolated from the primary chamber 410 by the removable barrier
31 434. As can be seen in the enlarged detail section Fig. 13, the removable barrier 434 is
32 supported between two channel sections 444 which are located on opposite sides of the
33 interior of the ink cartridge body 402. The removable barrier 434 can include a pull-tab
34 440 which protrudes from one side of the ink cartridge 400. A user can grasp the tab
35 440 and pull it in direction "Z", to remove the removable barrier from the ink cartridge,

1 thereby allowing ink in the reserve chamber 412 to flow into the primary chamber 410.
2 The removable barrier can be a flexible material, such as Mylar® film, available from E.
3 I. du Pont de Nemours and Company. As shown, the ink cartridge 400 includes an
4 imaging media (ink) distribution device comprising a print head 404. A membrane 408
5 prevents ink from leaking out of the primary chamber 410.

6 In another embodiment the present invention provides for a method of
7 manufacturing an imaging media cartridge. The method includes providing a first
8 imaging media reservoir chamber (such as primary chamber 110 of Fig. 2, 210 of Fig. 6,
9 310 of Fig. 10, or 410 of Fig. 12), and depositing in the first imaging media chamber a
10 first volume of an imaging media. The imaging media can be, for example, a dry toner
11 or a liquid ink. The method further includes providing a second imaging media reservoir
12 chamber (such as reserve chamber 112 of Fig. 2, 212 of Fig. 6, 312 of Fig. 10, or 412 of
13 Fig. 12), and depositing in the second imaging media chamber a second volume of the
14 imaging media. A removable barrier (such as removable barrier 134 of Fig. 2, 134A of
15 Fig. 5, or 234 of Fig. 6, 334 of Fig. 10, or 434 of Fig. 12) is then provided between the
16 first imaging media chamber and the second imaging media chamber.

17 When the removable barrier is a second removable barrier (such as barriers 134
18 of Fig. 2, 134A of Fig. 5, and 234 of Fig. 6), then the method can further include
19 providing an imaging media distribution device (such as OPC 104 of Fig. 2), and
20 providing a distribution chamber (such as distribution chamber 124 of Fig. 2, or 224 of
21 Fig. 6) which is in contact with the imaging media distribution device. A first removable
22 barrier (such as barrier 136 of Fig. 2, or 236 of Fig. 6) is provided between the first
23 imaging media chamber (for example, primary chamber 110 of Fig. 2, or 210 of Fig. 6)
24 and the distribution chamber. In this instance, the distribution chamber is left void of
25 imaging media. Once a user removes the first removable barrier that has been placed
26 between the primary chamber and the distribution chamber, the imaging media can flow
27 from the primary chamber into the distribution chamber.

28 Alternately, the method can include providing a distribution chamber (such as
29 distribution chamber 124 of Fig. 2), and disposing the distribution chamber between the
30 first imaging media chamber (such as primary chamber 110 of Fig. 2) and the second
31 imaging media chamber (such as reserve chamber 112 of Fig. 2). In this case, the
32 removable barrier (e.g., barrier 134 of Fig. 2) becomes a second removable barrier and
33 separates the reserve chamber (112, Fig. 2) from the distribution chamber (124, Fig 2).
34 The method then further includes providing a first removable barrier (such as barrier 136
35 of Fig. 2) between the distribution chamber (124) and the primary chamber (110).

1
2 While the above invention has been described in language more or less specific
3 as to structural and methodical features, it is to be understood, however, that the
4 invention is not limited to the specific features shown and described, since the means
5 herein disclosed comprise preferred forms of putting the invention into effect. The
6 invention is, therefore, claimed in any of its forms or modifications within the proper
7 scope of the appended claims appropriately interpreted in accordance with the doctrine
8 of equivalents.
9